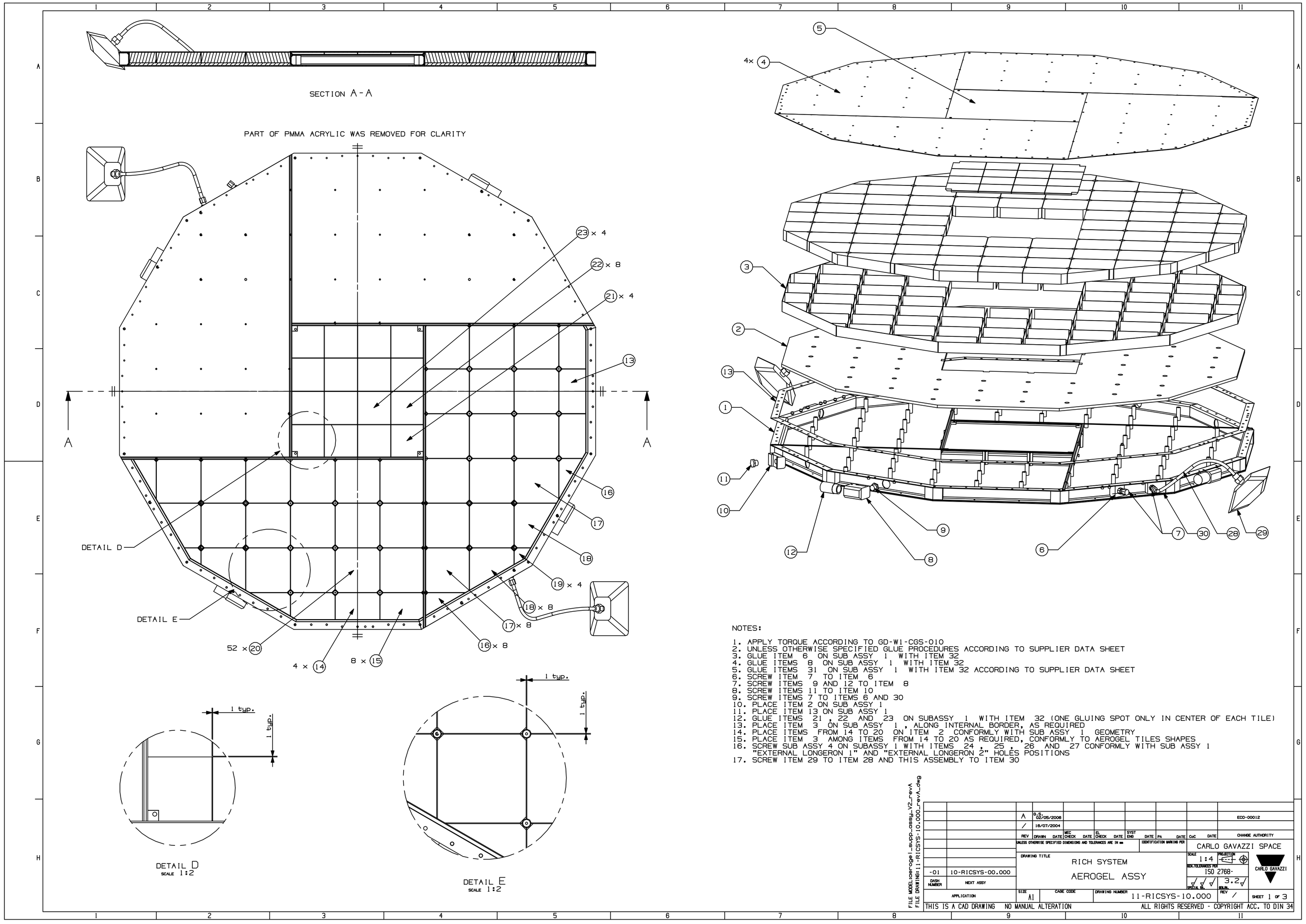

NOTES:

1. APPLY TORQUE ACCORDING TO GD-W1-CGS-010
2. UNLESS OTHERWISE SPECIFIED GLUE PROCEDURES ACCORDING TO SUPPLIER DATA SHEET
3. GLUE ITEM 6 ON SUB ASSY 1 WITH ITEM 32
4. GLUE ITEMS 8 ON SUB ASSY 1 WITH ITEM 32
5. GLUE ITEMS 31 ON SUB ASSY 1 WITH ITEM 32 ACCORDING TO SUPPLIER DATA SHEET
6. SCREW ITEM 7 TO ITEM 6
7. SCREW ITEMS 9 AND 12 TO ITEM 8
8. SCREW ITEMS 11 TO ITEM 10
9. SCREW ITEMS 7 TO ITEMS 6 AND 30
10. PLACE ITEM 2 ON SUB ASSY 1
11. PLACE ITEM 13 ON SUB ASSY 1
12. GLUE ITEMS 21 , 22 AND 23 ON SUBASSY 1 WITH ITEM 32 (ONE GLUING SPOT ONLY IN CENTER OF EACH TILE)
13. PLACE ITEM 3 ON SUB ASSY 1 , ALONG INTERNAL BORDER, AS REQUIRED
14. PLACE ITEMS FROM 14 TO 20 ON ITEM 2 CONFORMLY WITH SUB ASSY 1 GEOMETRY
15. PLACE ITEM 3 AMONG ITEMS FROM 14 TO 20 AS REQUIRED, CONFORMLY TO AEROGEL TILES SHAPES
16. SCREW SUB ASSY 4 ON SUBASSY 1 WITH ITEMS 24 , 25 , 26 AND 27 CONFORMLY WITH SUB ASSY 1 "EXTERNAL LONGERON 1" AND "EXTERNAL LONGERON 2" HOLES POSITIONS
17. SCREW ITEM 29 TO ITEM 28 AND THIS ASSEMBLY TO ITEM 30

FILE MODEL:aerogel_supp_assy_V2_revA
FILE DRAWING:11-RICSYS-10.000_revA.dwg

REV	DRAWN	DATE	MEC CHECK	DATE	EL CHECK	DATE	SYST ENG	DATE	PA	DATE	CoC	DATE	CHANGE AUTHORITY
A	G.S.	02/05/2008											ECO-00012
/		16/07/2004											

UNLESS OTHERWISE SPECIFIED DIMENSIONS AND TOLERANCES ARE IN mm

IDENTIFICATION MARKING PER

CARLO GAVAZZI SPACE

DRAWING TITLE: RICH SYSTEM AEROGEL ASSY

SCALE 1:4

REF. TOLERANCES PER ISO 2768-

SPECIAL ISO. 3.2 BLUN.

DASH NUMBER	NEXT ASSY
-01	10-RICSYS-00.000

APPLICATION

SIZE A1 | CAGE CODE | DRAWING NUMBER 11-RICSYS-10.000 | REV / | SHEET 1 OF 3

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