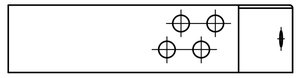
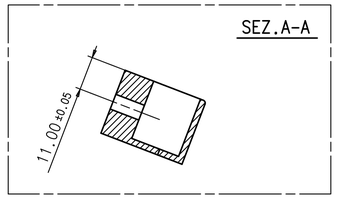
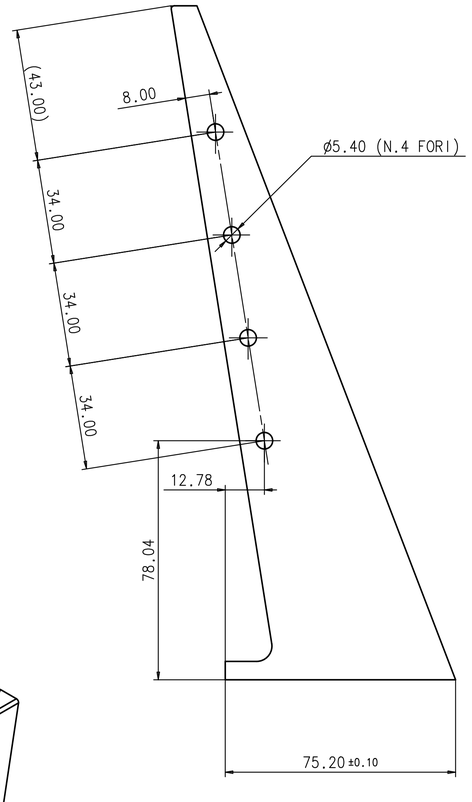
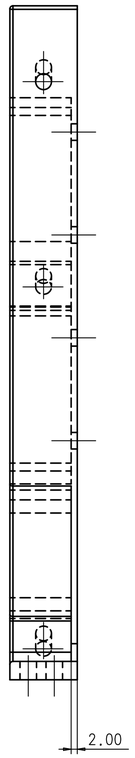
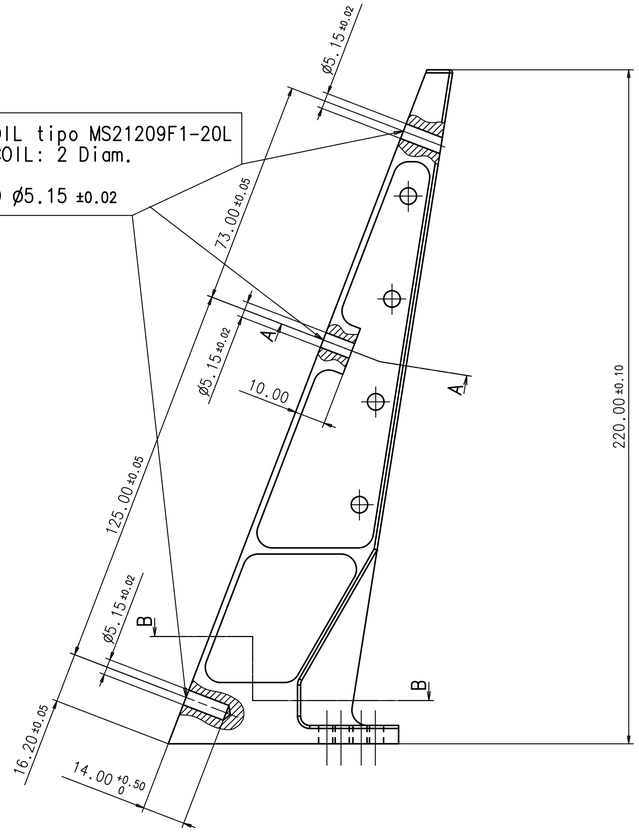


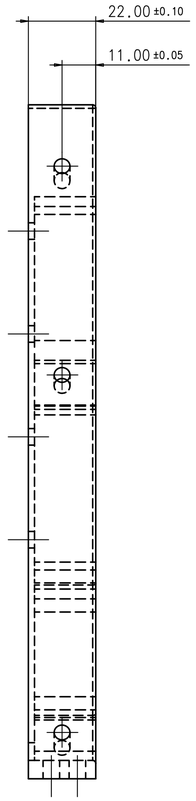


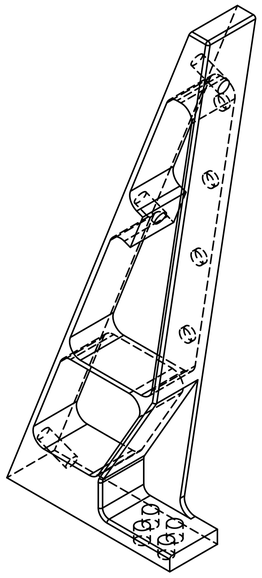


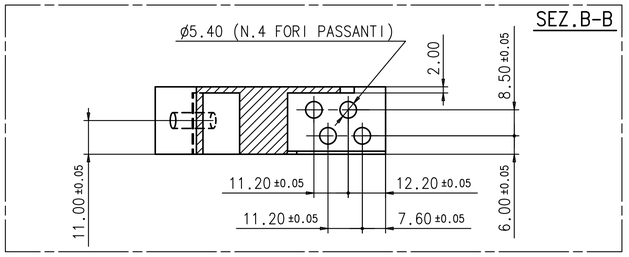


INSERIRE HELI-COIL tipo MS21209F1-20L
LUNGHEZZA HELI-COIL: 2 Diam.
QUANTITA' N.3
DIAMETRO PREFORO ø5.15 ±0.02









NOTA

- TRATTAMENTO SUPERFICIALE: Alodine per MIL-C-5541, CLASS 3 TYPE 2, 1200 GOLD
- CONTROLLO NON DISTRUTTIVO
  NDI (liquidi penetranti): ASTM-E 1417, type I, method A, sensitivity level 3

DATE:	DRAWED:	CHECKED:	APPROVED:	QUANTITY:	REV.:
03/07	FINELLI S.		LAURENTI G.	4	

MATERIAL: Al 7075 T7351 QQ-A-250/12
SCALE: 1:1
GEN.TOLL.: ±0.10
GEN.RAD.: ±0.05*

DRAWING TITLE: DEBRIS STIRRUP ANGULAR DX

ISTITUTO NAZIONALE DI FISICA NUCLEARE
I.N.F.N.
Sez.di Bologna

ASSEMBLY NAME: STRUCTURE RING ASSY
DRAWING NUMBER: 12-RICSYS-00.008
SIZE: A1
PROJECT: RICH SYSTEM
SHEET: 2/2