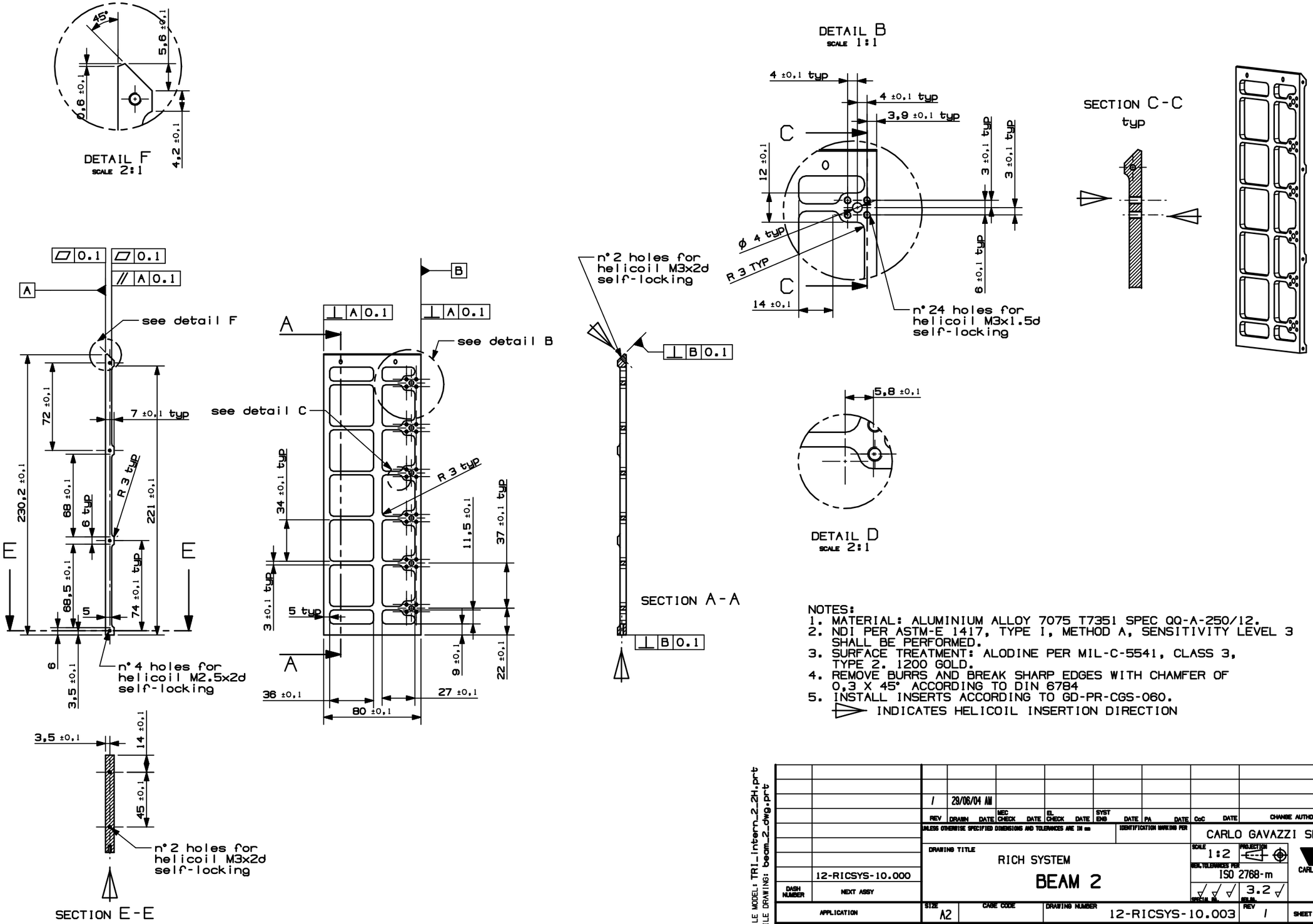

NOTES:
1. MATERIAL: ALUMINIUM ALLOY 7075 T7351 SPEC QQ-A-250/12.
2. NDI PER ASTM-E 1417, TYPE I, METHOD A, SENSITIVITY LEVEL 3 SHALL BE PERFORMED.
3. SURFACE TREATMENT: ALODINE PER MIL-C-5541, CLASS 3, TYPE 2. 1200 GOLD.
4. REMOVE BURRS AND BREAK SHARP EDGES WITH CHAMFER OF 0,3 X 45° ACCORDING TO DIN 6784
5. INSTALL INSERTS ACCORDING TO GD-PR-CGS-060.
   ▷ INDICATES HELICOIL INSERTION DIRECTION

FILE MODEL: TRI_intern_2_2H.prt
FILE DRAWING: beam_2_dwg.prt

REV	DRAWN	DATE	MEC CHECK	DATE	EL CHECK	DATE	SYST ENG	DATE	PA	DATE	CoC	DATE	CHANGE AUTHORITY
1	29/06/04 AM												

UNLESS OTHERWISE SPECIFIED DIMENSIONS AND TOLERANCES ARE IN mm — IDENTIFICATION MARKING PER

CARLO GAVAZZI SPACE

DRAWING TITLE: RICH SYSTEM

BEAM 2

SCALE 1:2 — PROJECTION — GEN. TOLERANCES PER ISO 2768-m — SPECIAL RQ. — 3.2 — DELAB.

CARLO GAVAZZI

DASH NUMBER	NEXT ASSY
	12-RICSYS-10.000

APPLICATION

SIZE A2 — CAGE CODE — DRAWING NUMBER 12-RICSYS-10.003 — REV 1 — SHEET 1 OF 1

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