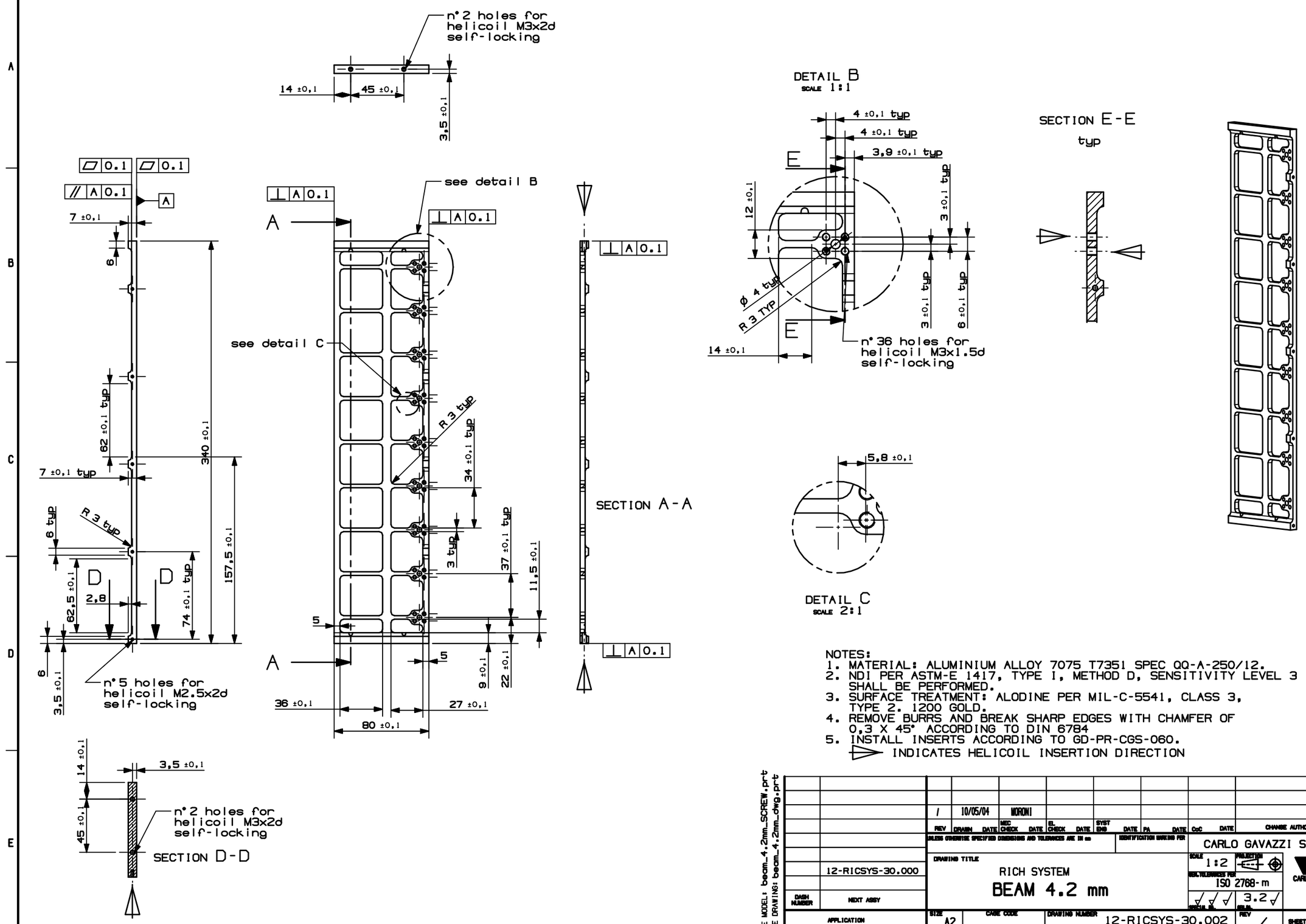

NOTES:
1. MATERIAL: ALUMINIUM ALLOY 7075 T7351 SPEC QQ-A-250/12.
2. NDI PER ASTM-E 1417, TYPE I, METHOD D, SENSITIVITY LEVEL 3 SHALL BE PERFORMED.
3. SURFACE TREATMENT: ALODINE PER MIL-C-5541, CLASS 3, TYPE 2. 1200 GOLD.
4. REMOVE BURRS AND BREAK SHARP EDGES WITH CHAMFER OF 0,3 X 45° ACCORDING TO DIN 6784
5. INSTALL INSERTS ACCORDING TO GD-PR-CGS-060.
   INDICATES HELICOIL INSERTION DIRECTION

FILE MODEL: beam_4.2mm_SCREW.prt
FILE DRAWING: beam_4.2mm_dwg.prt

REV	DRAWN	DATE	MEC CHECK	DATE	EL. CHECK	DATE	SYST ENG	DATE	PA	DATE	CoC	DATE	CHANGE AUTHORITY
/	10/05/04	MORONI											

UNLESS OTHERWISE SPECIFIED DIMENSIONS AND TOLERANCES ARE IN mm

IDENTIFICATION MARKING PER

CARLO GAVAZZI SPACE

DRAWING TITLE: RICH SYSTEM BEAM 4.2 mm

DASH NUMBER: 12-RICSYS-30.000

NEXT ASSY

APPLICATION

SCALE 1:2

PROJECTION

GEN. TOLERANCES PER ISO 2768-m

3.2

SURFACE FIN.

CARLO GAVAZZI

SIZE A2

CAGE CODE

DRAWING NUMBER 12-RICSYS-30.002

REV /

SHEET 1 OF 1

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