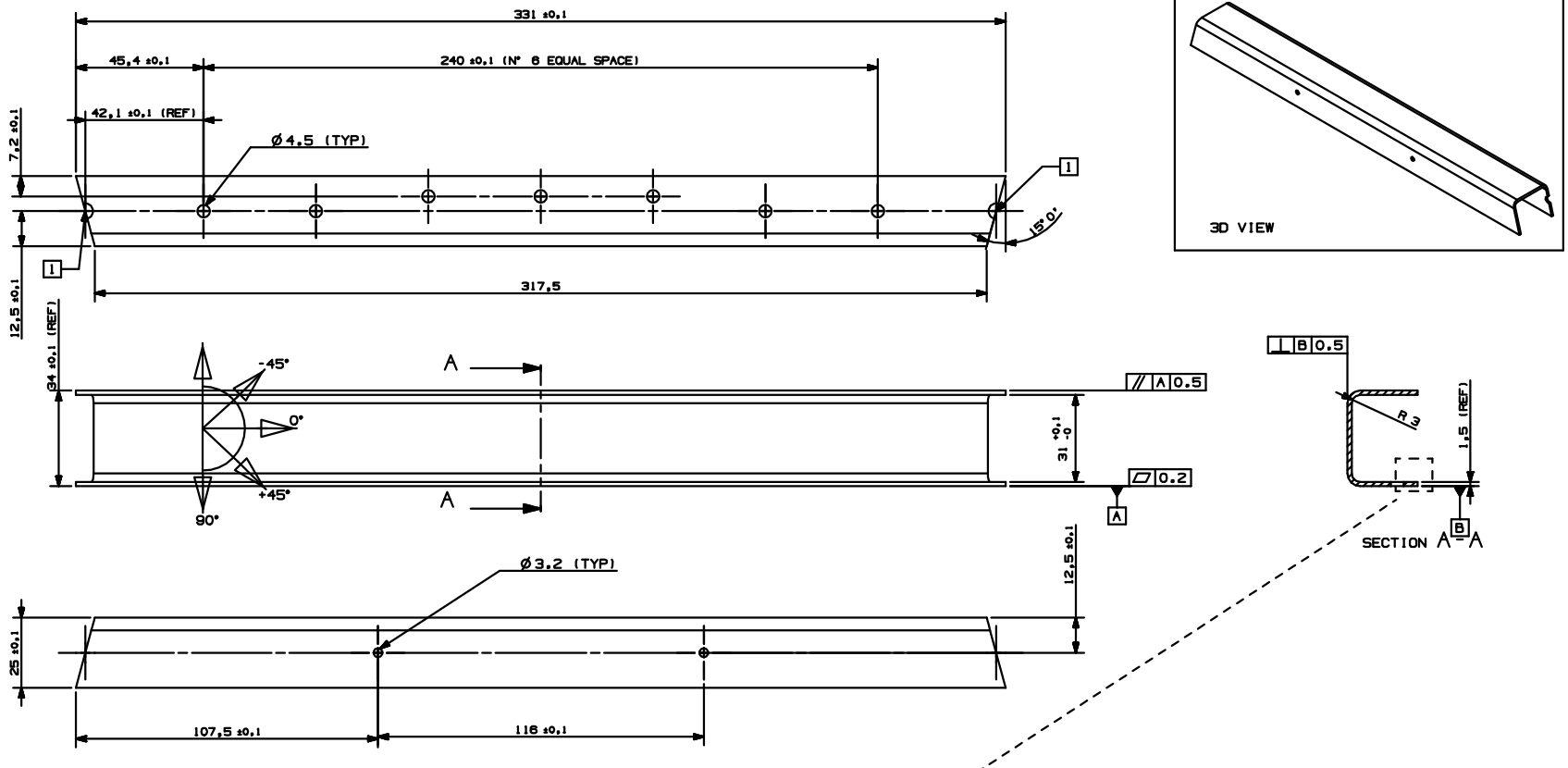

DETAIL A
SCHEMATIC NO SCALE

OPERATION N°	ORIENTATION	PLY N°	ITEM N°
6	+45	6	1
5	+90	5	2
4	-45	4	1
3	-45	3	1
2	+90	2	2
1	+45	1	1

NOTES:
- MATERIAL CFRP CYCOM 950-1-42%-3KHS-5H TO BE MANUFACTURED AND CURED ACCORDING TO SUPPLIER SPECIFICATIONS
- REMOVE BURRS AND BREAK SHARP EDGES ACC. TO DIN 6784
- 1 DRILL AT ASSY LEVEL (SEE DWG 12-RICSYS-50.000)
- EXTERNAL SURFACES TO BE COVERD WITH A SHEET OF AL 99% TH 25µm

FILE MODEL: external_longeron_V2_revA
FILE DRAWING: 12-RICSYS-50.005_dwg_revA

REV	DRAWN	DATE	MFG CHECK	DATE	EL CHECK	DATE	SYST ENG	DATE	PA	DATE	CoC	DATE	CHANGE AUTHORITY
A	GM	01-12-2004											ECO-000xx
/	CM	27-07-2004											

UNLESS OTHERWISE SPECIFIED DIMENSIONS AND TOLERANCES ARE IN mm — IDENTIFICATION MARKING PER

CARLO GAVAZZI SPACE

DRAWING TITLE: RICH SYSTEM
EXTERNAL LONGERON 1

SCALE 1 : 1 — PROJECTION — MEM. TOLERANCES PER ISO 2768- m — SPECIAL NO. 3.2 — SPECIAL NO.

DASH NUMBER: 12-RICSYS-50.000 — NEXT ASSY — APPLICATION

SIZE A2 — CAGE CODE — DRAWING NUMBER 12-RICSYS-50.005 — REV 1 — SHEET 1 OF 1

THIS IS A CAD DRAWING NO MANUAL ALTERATION

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