Form 3 : characteristic Accountability. Verification and Compatibility Evaluation

Sheet of

1. Part Number				2. Part Name			3. Serial Number	4. FAI Report
22-AMS-000.00.00 REV:B				WAKE RADIATOR ASSY			N/A	20781239
Characteristic Accountability				Inspection / Test Results				
5. Char No.	6. Reference location	7. Characteristic Designator	8. requirement	9.Results	10. Designed Tooling	11. Non-Conformance Number	14.[insert columns. Etc. as required by organization or Customer]	
1	NOTE 1		PANEL INNER SURFACE (RADIATIVE SIDE)TOTAL PLANARITY 1.5mm	SEE CMM REPORT	CMM			
2	NOTE 2		PANELINNER SURFACE (RADIATIVE SIDE)LOCAL PLANARITY(500X500mm) 0.25mm	SEE CMM REPORT	CMM			
3	NOTE 3		PANEL OUTER SURFACE(RADIATIVE SIDE) TOTAL PLANARITY 2mm	SEE CMM REPORT	CMM			
4	NOTE 4		PANEL OUTER SURFACE (RADIATIVE SIDE) LOCAL PLANARITY(500X500mm) 0.5mm	SEE CMM REPORT	CMM			
5	NOTE 5		TYPICAL FOR INSERT AND SKIN	INFO ONLY	INFO ONLY			
6	NOTE 6		AFTER CURE BEFORE THE HELICOIL INSERING CLEAN THE THREADED HOLE AND GO THROUGH AGAIN THE THREAD MALE	INFO ONLY	INFO ONLY			
7	NOTE 8		CLOSE OUT COMPONENT:40% ECCOSPHERE IG 101 60%EC 2216 B/A	INFO ONLY	INFO ONLY			
8	NOTE 9		FILLING COMPONENT: 60% ECCOSPHEREIG 101 40% EC 2216B/A	INFO ONLY	INFO ONLY			
9	NOTE 10		THE ROHACELL IN THE HEAT PIPE "FREE ADHESEVE" CONTACT AREAS HAVE TO BE MACHINED SO AS TO GUARANTEE A TRANSITION FIT TOLERANCE WITH THE HEAY PIPE SUREFACES	INFO ONLY	INFO ONLY			
12			HOLES LOCATION AND PLANARITY INSPECTION BY CMM	310 HOLES UOT OF TOLERANCE 0.001-0.479	CMM	QDR:BPH0145	CMM REPORT SKETCH RED ITEM IS NOT ACCEPTABLE	
13			CHECK CURING CYCLE	ACC	VISUAL			
14			UITRASONIC INSPECTION PER PRC-6501	ACC SEE REPORT	UITRASONIC	QDR:BPH0145		

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Characteristic Accountability				Inspection / Test Results			
5. Char No.	6. Reference location	7. Characteristic Designator	8. requirement	9.Results	10. Designed Tooling	11. Non-Conformance Number	14.[insert columns. Etc. as required by organization or Customer]
			NO INSTALL CABLE AND HEATER WEIGHT	39.94Kg			
			INSTALL CABLE AND HEATER WEIGHT	41.11Kg			

The signature indicates that all characteristics are accounted for; meet drawing requirements or are properly documented for disposition.

12. Prepared By AIDC 605214 C

13. Date 08/08/08