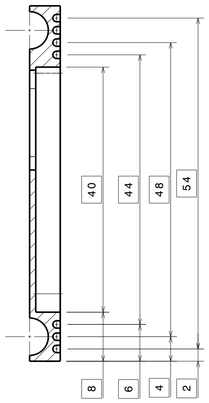
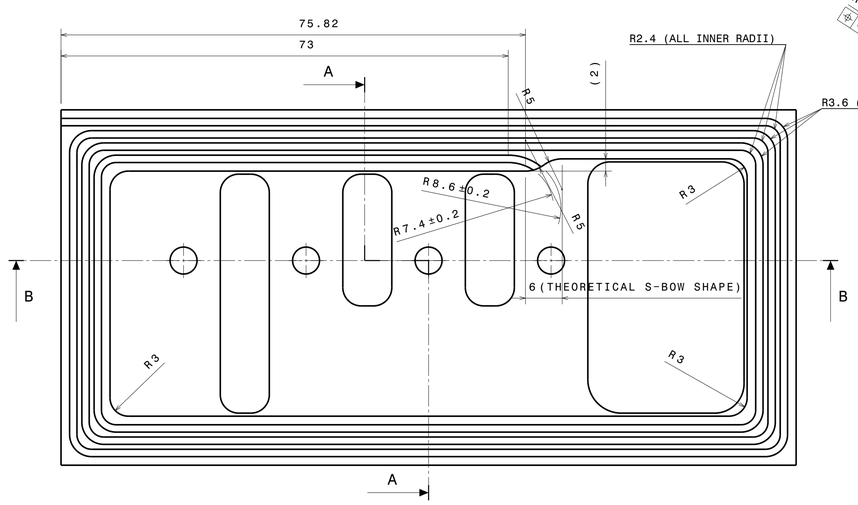
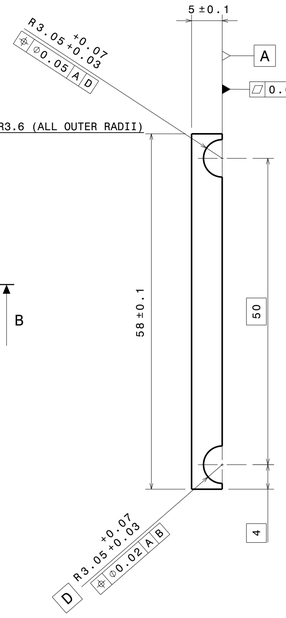
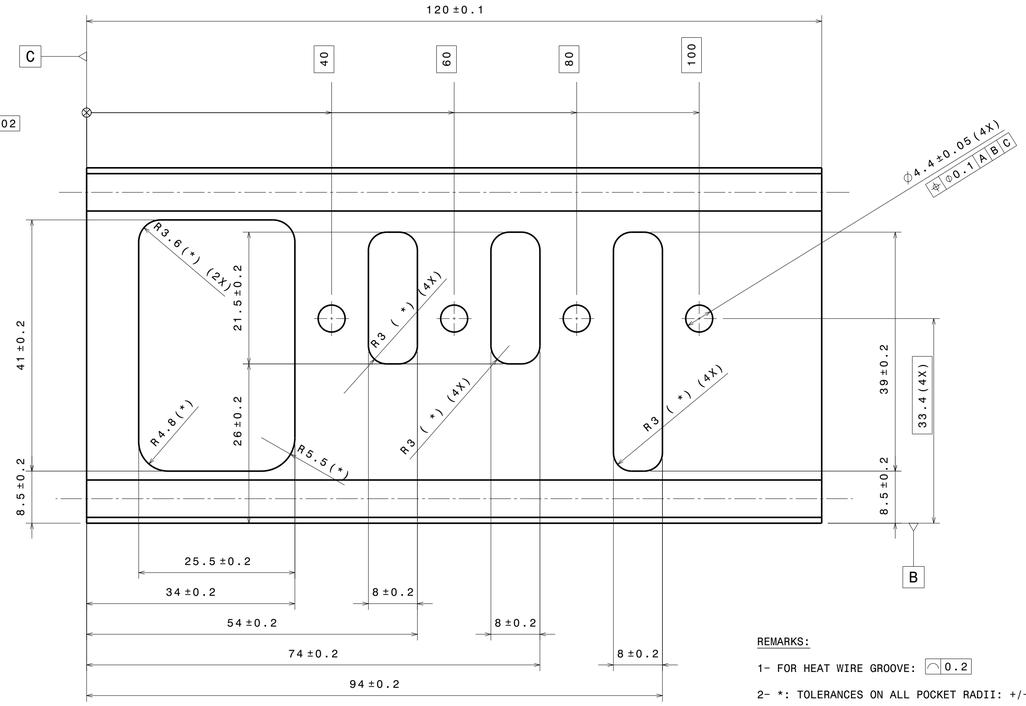
REV.	DATE	DRAWN	CHECKED	APPR.	DESCRIPTION
A	7-11-2007	KvdW		JvE	MATERIAL WAS Cu(OXIGEN FREE))



Section view A-A



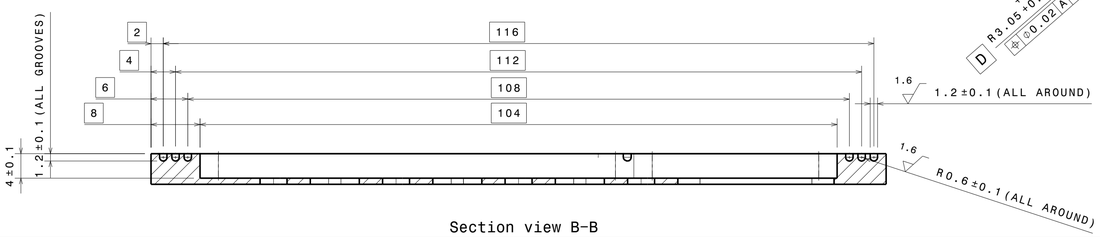




REMARKS:

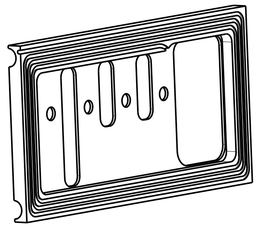
1- FOR HEAT WIRE GROOVE: ⌒ 0.2

2- *: TOLERANCES ON ALL POCKET RADII: +/- 0.2

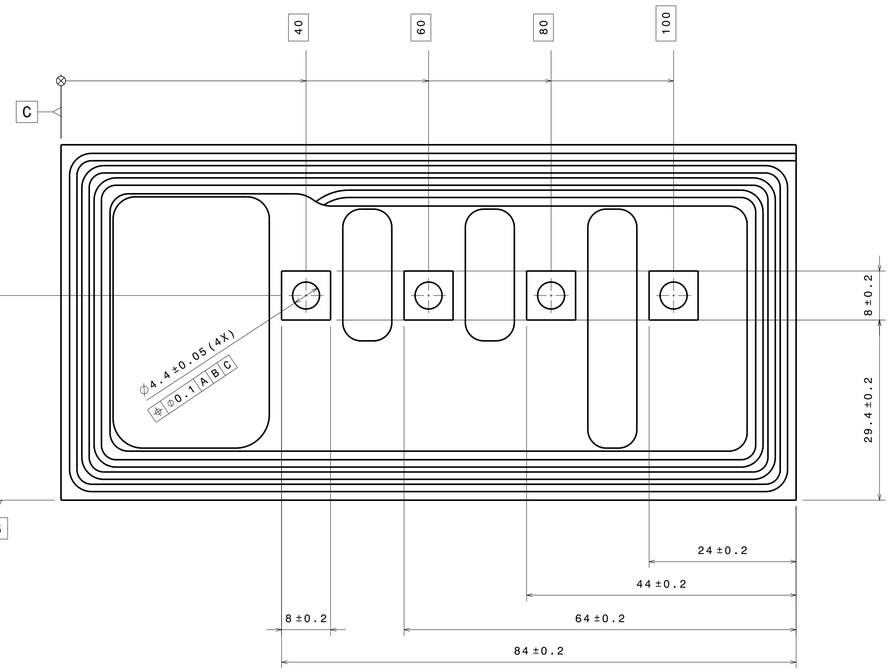


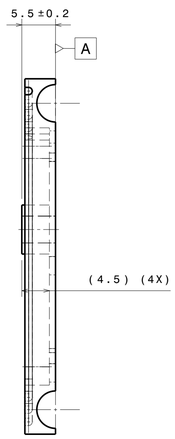
Section view B-B

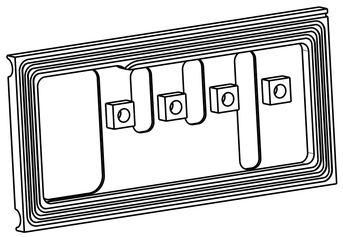
Mach: 3.2 (1.6)		Part:
Mat: TR2 COPPER		2.1
Scale: 2:1	Qty: 1	PROJ.: ET5998-07 CATPart: 001



Isometric view







Isometric view

REMOVE
SHARP EDGES
UNLESS OTHERWISE INDICATED

GENERAL REMARKS;

THIS PART IS MIRROR IMAGED FROM PART 2.1 (NEW COMPONENTS ARE ADDED).
SEE FOR MISSING DIMENSIONS PART 2.1 EXCEPT NEW COMPONENTS.
SEE FOR REMARKS PART 2.1.

Mach: 3.2 1.6		Part:
Mat: TR2 COPPER		2.2
Scale: 2:1	Qty: 1	PROJ.: ET5998-07 CATPart: 001

PART NO.	QTY.	PART	MATERIAL	REMARKS
.2	1	BASE PLATE I	TR2 COPPER	DIM. 120 X 58 X 5.5
.1	1	BASE PLATE PART II	TR2 COPPER	DIM. 120 X 58 X 5

		NOMINAL DIMENSION			NOMINAL LENGTH OF SHORT ANGLE SIDE		ANGLE DEVIATION	
		LARGER THAN	UNTIL INCL.	TOL	LARGER THAN	UNTIL INCL.	DEG.	mm/100mm
		0,5	3	±0,05				
		3	6	±0,05	–	10	±1°	±1,8
		6	30	±0,1	10	50	±0,5°	±0,9
		30	120	±0,15	50	120	±0,3°	±0,5
		120	400	±0,2	120	400	±0,15°	±0,3
		400	1000	±0,3				

SCALE: 2:1
DATE: 2006-11-22
DESIGNED: J.HALM
DRAWN: G. ELBERTSEN
CHECKED: J. d. KRUIJK
APPROVED: M. BSIBSI

DRAWING ACCORDING TO DUTCH STANDARDS

PROJECTION

PROJECT: AMS TTCS

SUBJECT:
TTCBP FM: COLD ORBIT HEATER, BASE PLATES

NATIONAL AEROSPACE LABORATORY

PROJECT- CHAPTER NO.:	DRW. NO. :
ET5998-07	002
SIZE: A1 CATIA DRAWN	ISSUE: A