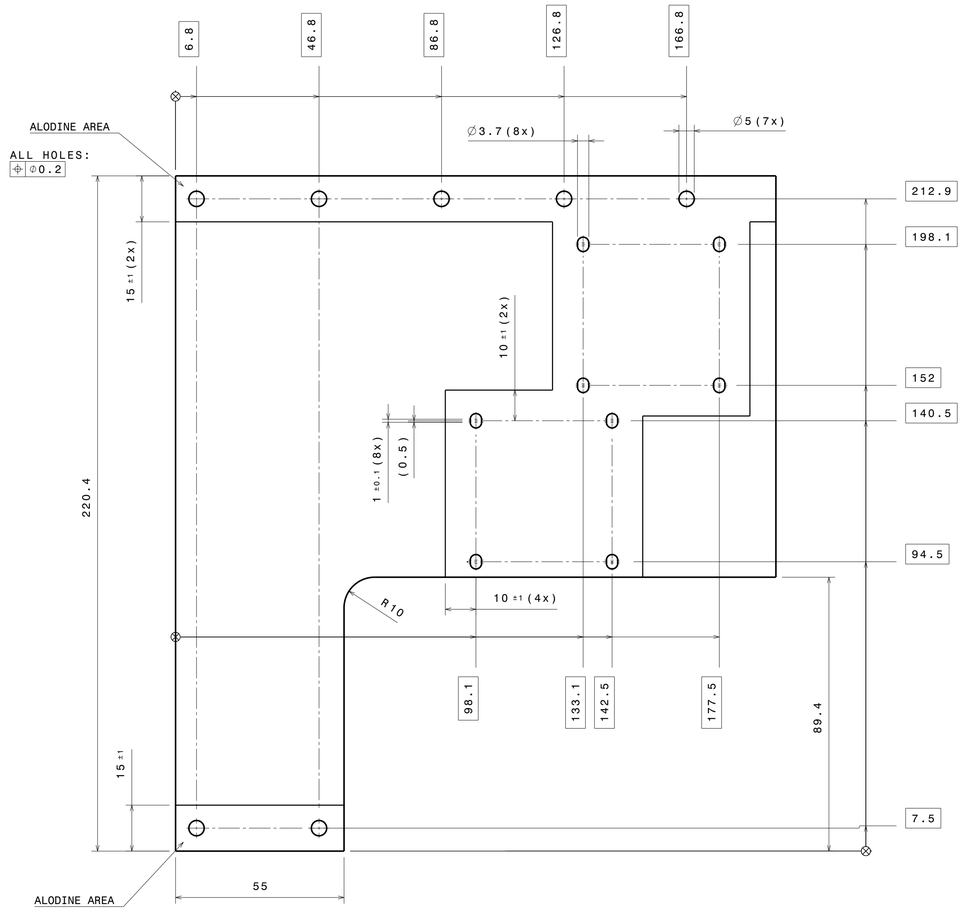
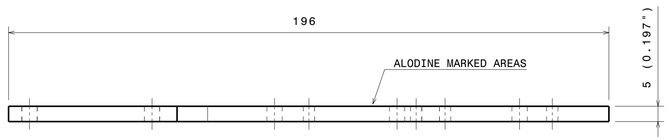
REV.	DATE	DRAWN	CHECKED	APPR.	DESCRIPTION
A	1-10-2008	pp	KVDW	JVE	Modified: qty diam.5 to (7x), qty length 10 to (2x)





SURFACE TREATMENT:
ANODIZE PER MIL-A-8625 TYPE I EXCEPT MARKED ALODINE AREAS
ALODINE CLASS 3 PER MIL-DTL-5541

REMOVE SHARP EDGES
UNLESS OTHERWISE INDICATED

PART NO.	QTY.	PART	MATERIAL	REMARKS
.1	1	START UP RADIATOR	Al 7475 T7351	None

		NOMINAL DIMENSION			NOMINAL LENGTH OF SHORT ANGLE SIDE		ANGLE DEVIATION	
SCALE:	1:1	LARGER THAN	UNTIL INCL.	TOL	LARGER THAN	UNTIL INCL.	DEG.	mm/100mm
DATE:	2008-02-05	0,5	3	±0,05				
DESIGNED:	P.PUL	3	6	±0,05	–	10	±1°	±1,8
DRAWN:	P.PUL	6	30	±0,1	10	50	±0,5°	±0,9
CHECKED:	K. van de Wetering	30	120	±0,15	50	120	±0,3°	±0,5
		120	400	±0,2	120	400	±0,15°	±0,3
APPROVED:	J. VAN ES	400	1000	±0,3				
		DRAWING ACCORDING TO DUTCH STANDARDS						PROJECTION

PROJECT: AMS TTCS

SUBJECT:
TTCBS: INTEGRATION START UP RADIATOR

Mach: 3.2		Part: 23.1
Mat: Al 7075 T7351		
Scale: 1:1	Qty: 1	PROJ.: ET5998-8 CATPart: 009

NATIONAL AEROSPACE LABORATORY

PROJECT- CHAPTER NO.:	DRW. NO. :
ET5998-08	23
SIZE: A1 — CATIA DRAWN	ISSUE: A