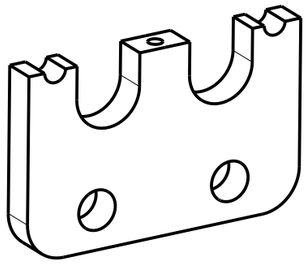
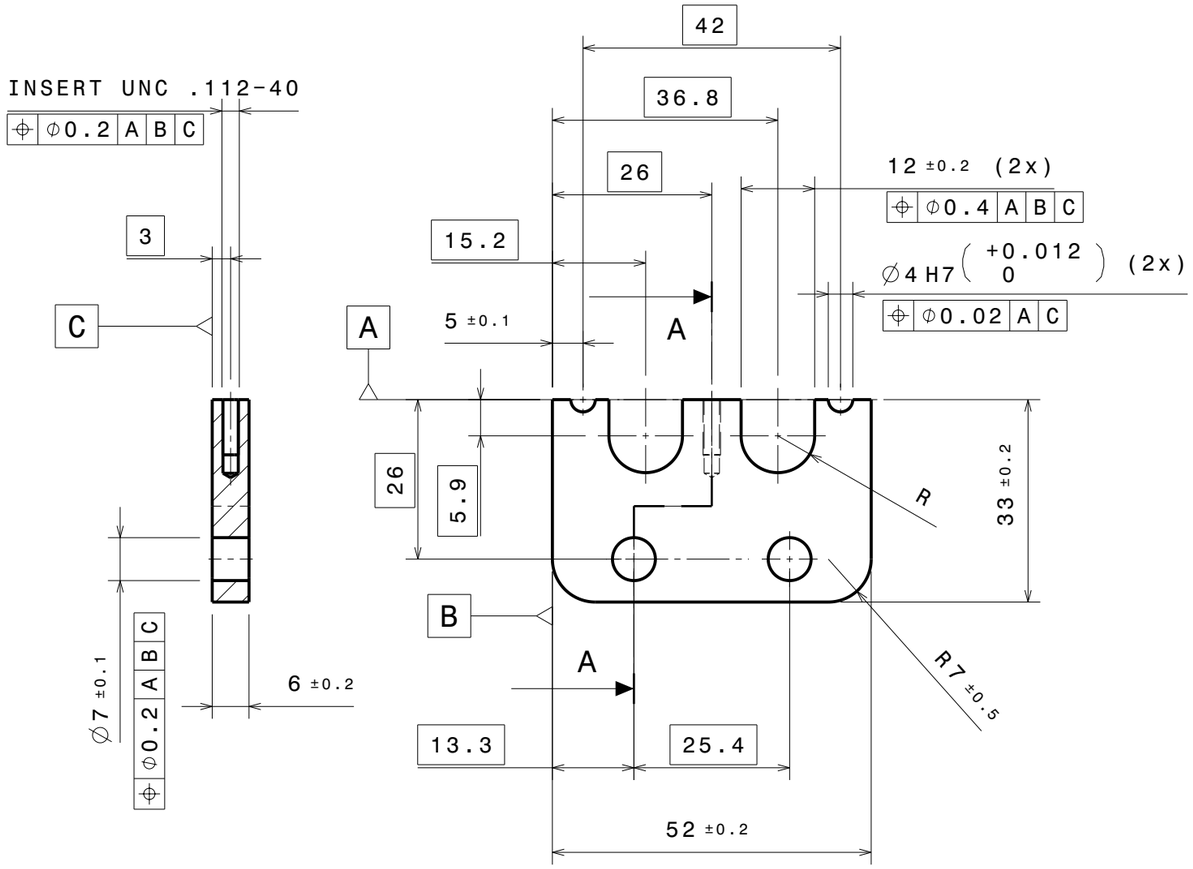
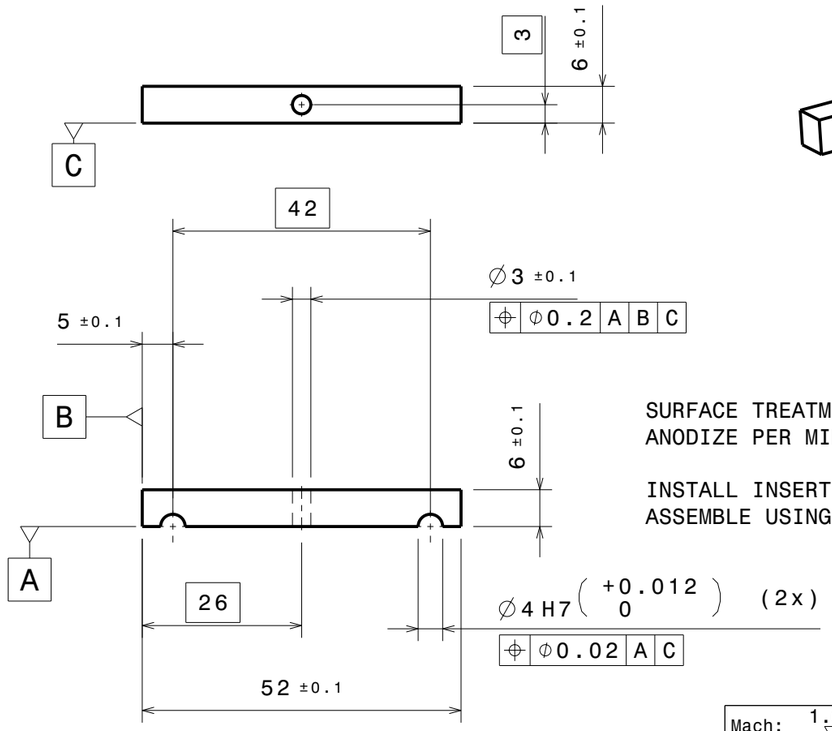


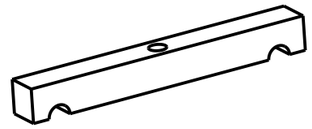


SURFACE TREATMENT:
ANODIZE PER MIL-A-8625 TYPE I

INSTALL INSERT PER STANDARD MS33537,
ASSEMBLE USING MIL-PRF-85582 WET PRIMER

Mach: 1.6		Part:	
Mat: Al 7475 T7351		6.1	
Scale: 1:1	Qty: 4	PROJ.:ET5998-11 CATPart: 005	





SURFACE TREATMENT:
ANODIZE PER MIL-A-8625 TYPE I

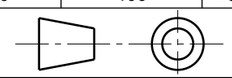
INSTALL INSERT PER STANDARD MS33537,
ASSEMBLE USING MIL-PRF-85582 WET PRIMER

Mach: 1.6		Part:	
Mat: Al 7475 T7351		6.2	
Scale: 1:1	Qty: 4	PROJ.:ET5998-11 CATPart: 006	

REMOVE
SHARP EDGES
UNLESS OTHERWISE INDICATED

PART NO.	QTY.	PART	MATERIAL	REMARKS
6.3	4	INSERT, HELICAL COIL	A286	MS21209C0420
6.2	4	STRAIN RELIEF TOP	Al 7475 T7351	Dim: 52x6x6
6.1	4	STRAIN RELIEF BOTTOM	Al 7475 T7351	Dim: 52x33x6

		NOMINAL DIMENSION			NOMINAL LENGTH OF SHORT ANGLE SIDE		ANGLE DEVIATION	
SCALE:	1:1	LARGER THAN	UNTIL INCL.	TOL	LARGER THAN	UNTIL INCL.	DEG.	mm/100mm
DATE:	2008-09-23	0,5	3	±0,05				
		3	6	±0,05	–	10	±1°	±1,8
DESIGNED:	P.PUL	6	30	±0,1	10	50	±0,5°	±0,9
DRAWN:	P.PUL	30	120	±0,15	50	120	±0,3°	±0,5
		120	400	±0,2	120	400	±0,15°	±0,3
CHECKED:	K. V.D. WETERING	400	1000	±0,3				
APPROVED:	J. V. ES	DRAWING ACCORDING TO DUTCH STANDARDS						



PROJECTION

PROJECT: AMS TTCS

SUBJECT:

MANIFOLD STRAIN RELIEF FM

NATIONAL AEROSPACE LABORATORY

PROJECT- CHAPTER NO.: ET5998-11		DRW. NO. : 6
SIZE: A3	CATIA DRAWN	ISSUE: –