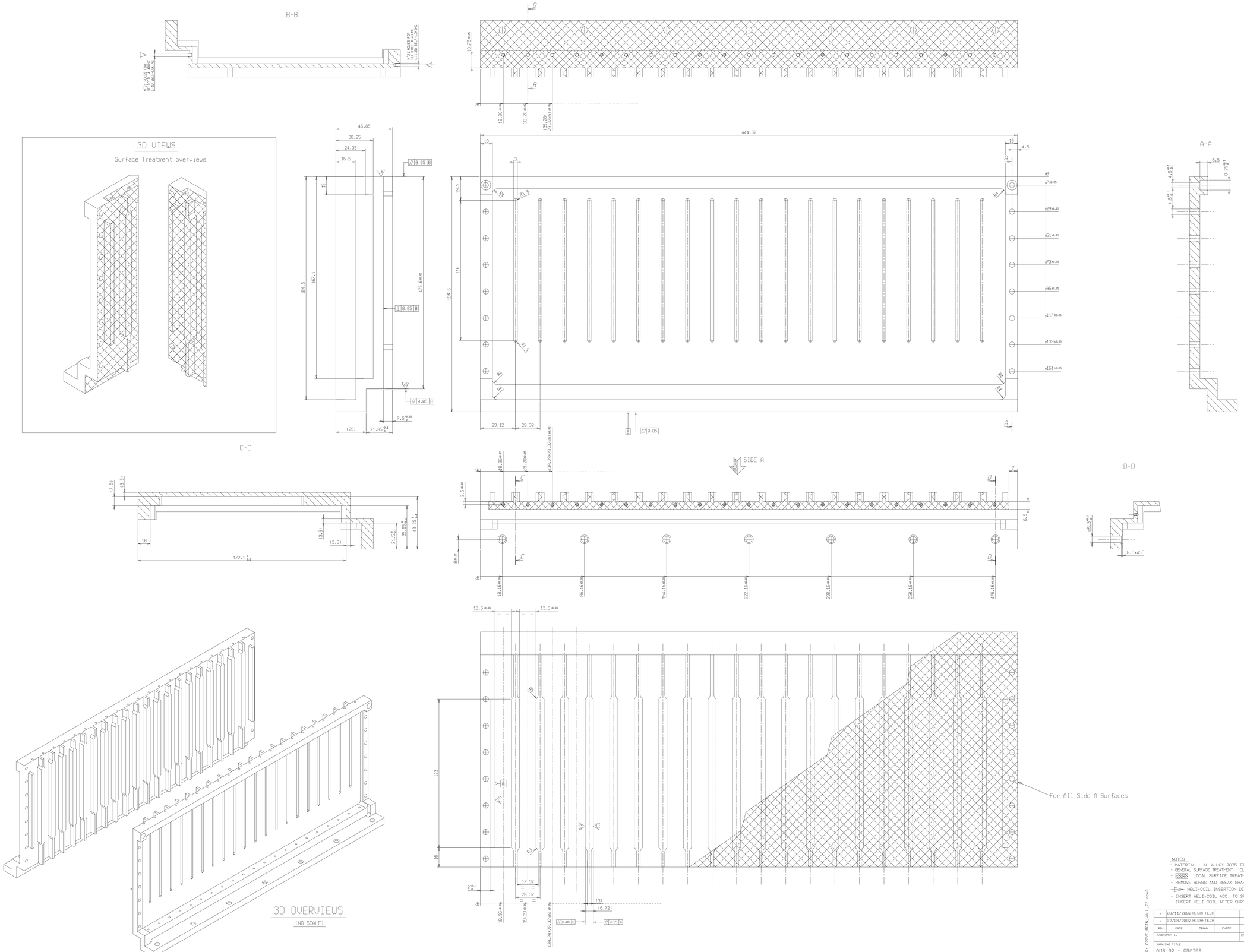

NOTES
- MATERIAL : AL ALLOY 7075 T7351 SPEC. QQ-A-250/12
- GENERAL SURFACE TREATMENT : CLEAR ANODIZING ACC. TO SPEC. MIL-A-8625 TYPE II CLASS 1
- LOCAL SURFACE TREATMENT : ALODINE 1200 SPEC. MIL-C-5541 CLASS 3
- REMOVE BURRS AND BREAK SHARP EDGES 0.5X45° ACC. TO DIN 6784
- HELI-COIL INSERTION DIRECTION
- INSERT HELI-COIL ACC. TO SPEC. GD-PR-CGS-060
- INSERT HELI-COIL AFTER SURFACE TREATMENT

REV	DATE	DRAWN	CHECK	ENG.	PR. ASS.	C. of C.	CHANGE AUTHORITY
/	08/11/2002	HIGHFTECH					
/	02/08/2002	HIGHFTECH					

CUSTOMER ID

EFFECTIVITY

CARLO GAVAZZI SPACE

DRAWING TITLE
AMS 02 - CRATES
CRATE MAIN WALL
(UCRATE)

SCALE 1:1 | GEN. TOL. ISO 2768 f | GEN. RA. 3.2

CARLO GAVAZZI

HIGHER ASSEMBLY 04-AMS-110.00.03 | DRAWING NUMBER 04-AMS-110.03.03 | SHEET 1 OF 1

FILE DRAWING: CRATE_MAIN_WALL_03-revA

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