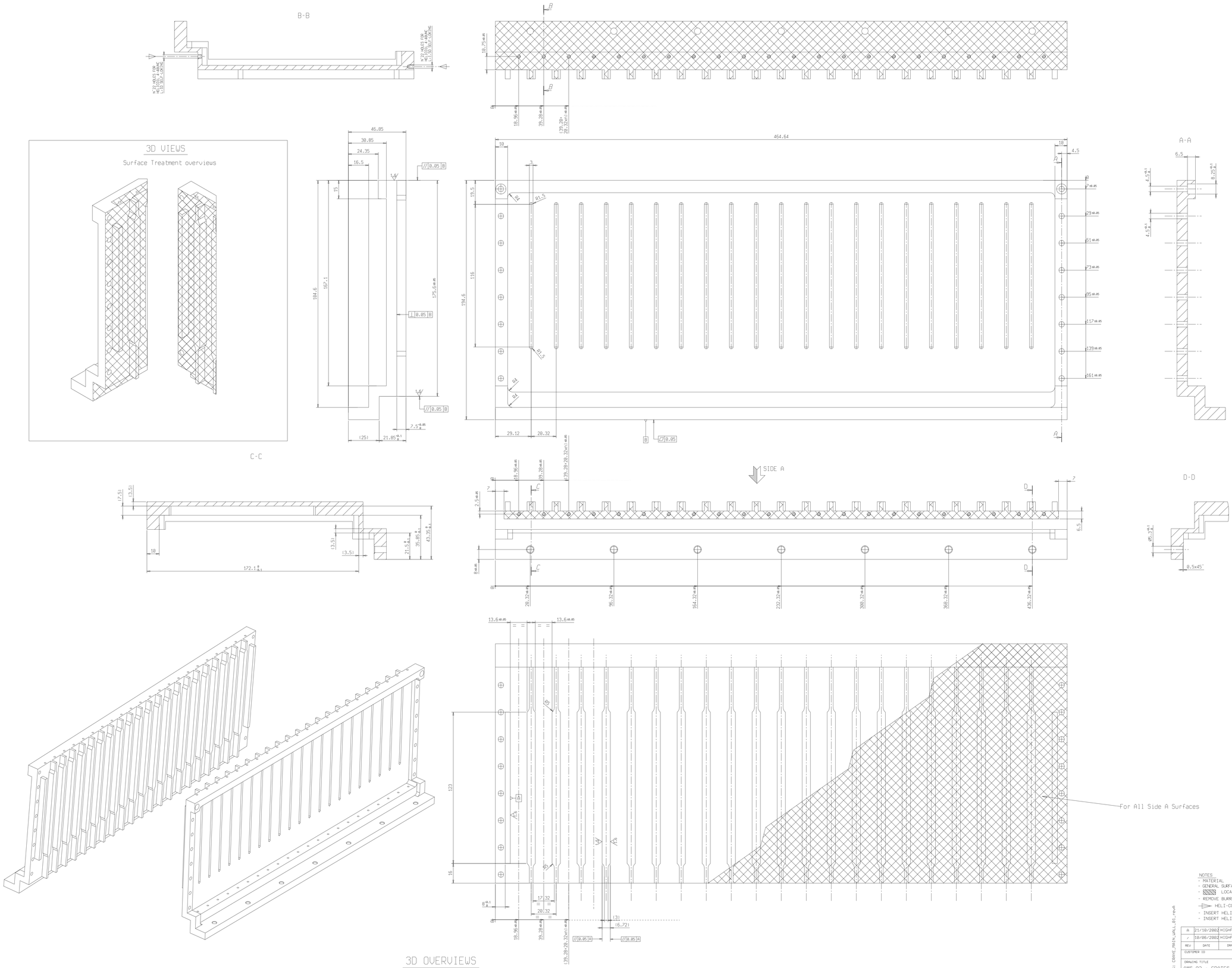

NOTES
- MATERIAL AL ALLOY 7075 T7351 SPEC. QQ-A-250/12
- GENERAL SURFACE TREATMENT CLEAR ANODIZING ACC. TO SPEC. MIL-A-8625 TYPE II CLASS 1
- LOCAL SURFACE TREATMENT ALODINE 1200 SPEC. MIL-C-5541 CLASS 3
- REMOVE BURRS AND BREAK SHARP EDGES 0.5X45° ACC. TO DIN 6784
- HELI-COIL INSERTION DIRECTION
- INSERT HELI-COIL ACC. TO SPEC. GD-PR-CGS-060
- INSERT HELI-COIL AFTER SURFACE TREATMENT

REV	DATE	DRAWN	CHECK	ENG.	PR. ASS.	C. of C.	CHANGE AUTHORITY
A	21/10/2002	HIGHFTECH					
/	10/06/2002	HIGHFTECH					

CUSTOMER ID
EFFECTIVITY
CARLO GAVAZZI SPACE

DRAWING TITLE
AMS 02 - CRATES
CRATE MAIN WALL
(1CRATE)

SCALE 1:1
GEN. TOL. ISO 2768 f
GEN. RA 3.2

HIGHER ASSEMBLY 04-AMS-110.00.01
DRAWING NUMBER 04-AMS-110.03.01
SHEET 1 OF 1

FILE DRAWING: CRATE_MAIN_WALL_01_rev.A

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