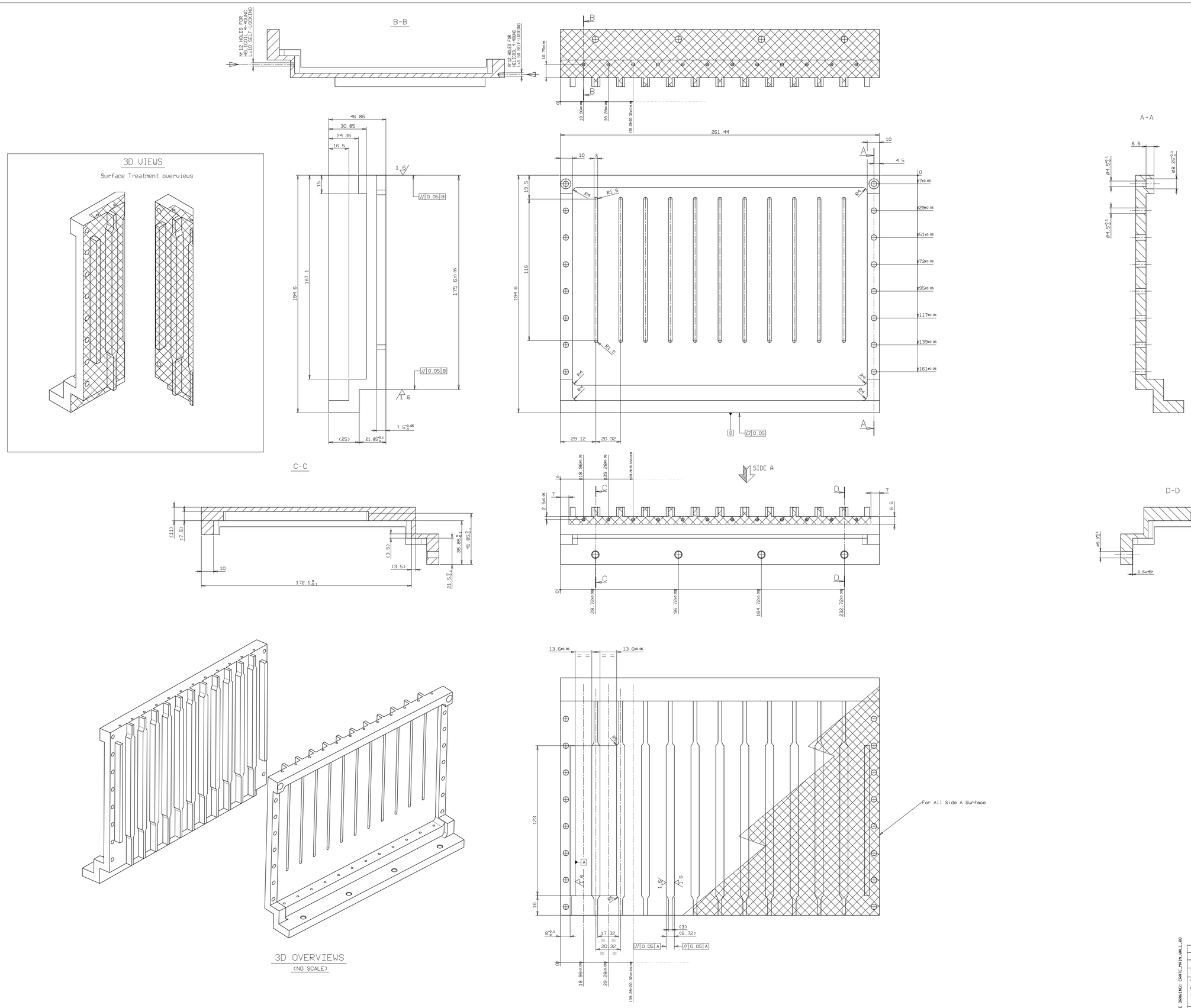

NOTES:
- MATERIAL : AL ALLOY 7075 T7351 SPEC. QQ-A-250/12
- GENERAL SURFACE TREATMENT : CLEAR ANODIZING ACC. TO SPEC. MIL-A-8625 TYPE II CLASS 1
- LOCAL SURFACE TREATMENT : ALODINE 1200 SPEC. MIL-C-5541 CLASS 3
- REMOVE BURRS AND BREAK SHARP EDGES 0.5X45° ACC. TO DIN 6784
- HELI-COIL INSERTION DIRECTION
- INSERT HELI-COIL ACC. TO SPEC. GD-PR-CGS-060
- INSERT HELI-COIL AFTER SURFACE TREATMENT

REV	DATE	DRAWN	CHECK	ENG.	PR. ASS.	C. of C.	CHANGE AUTHORITY
/	18/12/2002	HIGHTECH					

CUSTOMER ID — EFFECTIVITY — CARLO GAVAZZI SPACE

DRAWING TITLE: AMS 02 - CRATES
CRATE MAIN WALL
(SCRATE)

SCALE 1:1 — GEN. TOL. ISO 2768 f — GEN. RA. 3.2

HIGHER ASSEMBLY: 04-AMS-110.00.00 — DRAWING NUMBER: 04-AMS-110.03.00 — SHEET 1 OF 1

FILE DRAWING: CRATE_MAIN_WALL_00

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