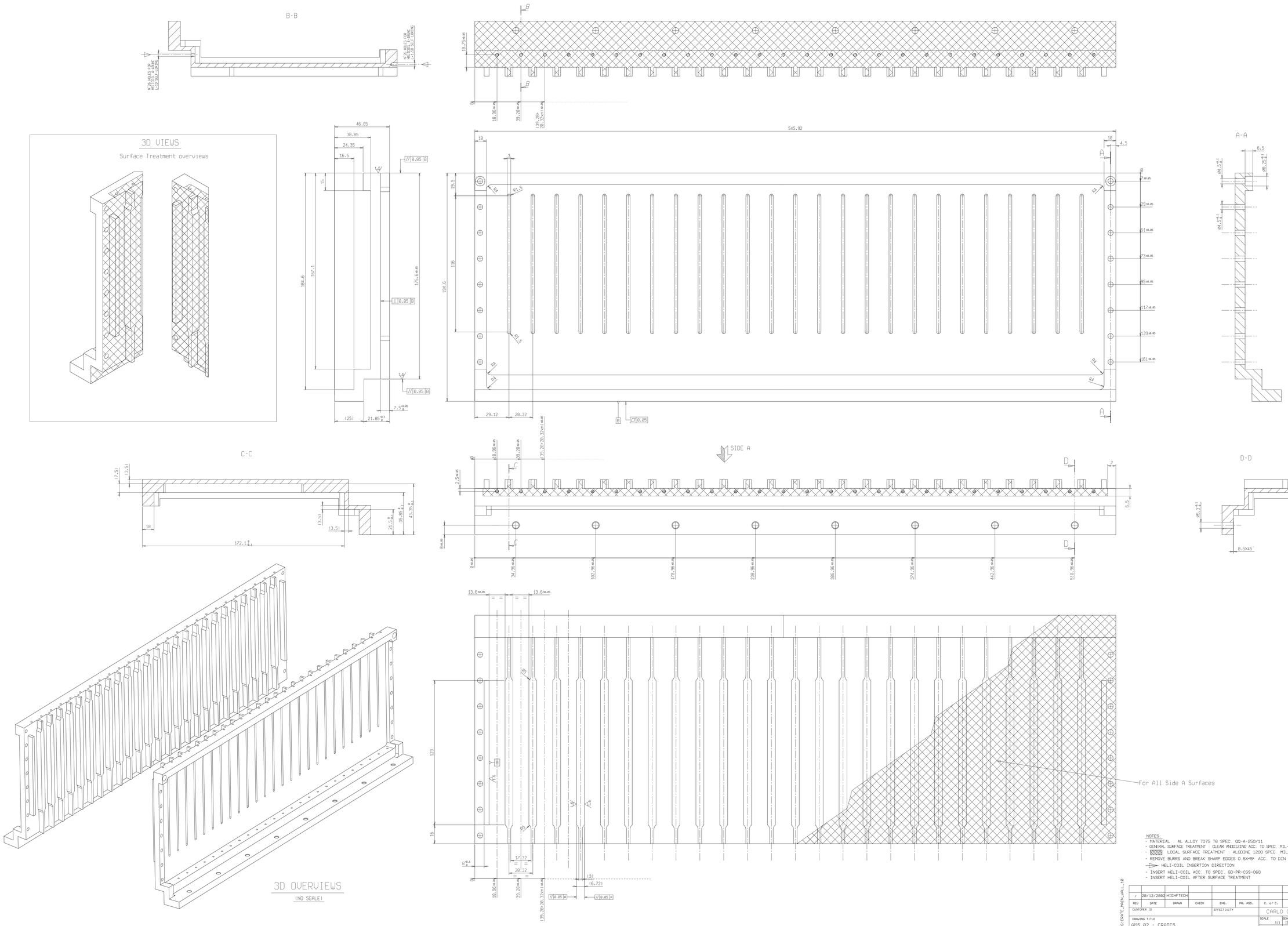


NOTES:
- MATERIAL : AL ALLOY 7075 T6 SPEC. QQ-A-250/11
- GENERAL SURFACE TREATMENT : CLEAR ANODIZING ACC. TO SPEC. MIL-A-8625 TYPE II CLASS 1
- ▨ LOCAL SURFACE TREATMENT : ALODINE 1200 SPEC. MIL-C-5541 CLASS 3
- REMOVE BURRS AND BREAK SHARP EDGES 0.5X45° ACC. TO DIN 6784
- ⊕ HELI-COIL INSERTION DIRECTION
- INSERT HELI-COIL ACC. TO SPEC. GQ-PR-CGS-060
- INSERT HELI-COIL AFTER SURFACE TREATMENT

| REV | DATE | DRAWN | CHECK | ENG. | PR. ASS. | C. of C. | CHANGE AUTHORITY |
|---|---|---|---|---|---|---|---|
| / | 20/12/2002 | HIGHTECH | | | | | |

CUSTOMER ID | EFFECTIVITY | CARLO GAVAZZI SPACE

DRAWING TITLE
AMS 02 - CRATES
CRATE MAIN WALL
(ECRATE)

SCALE 1:1 | GEN. TOL. ISO 2768 f | GEN. RA. 3.2

HIGHER ASSEMBLY 04-AMS-110.00.10 | DRAWING NUMBER 04-AMS-110.03.10 | SHEET 1 OF 1

FILE DRAWING:CRATE_MAIN_WALL.10

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